

ABSTRACT

A slider is formed by a metallic main body, a synthetic resin-made frame, and a pair of end caps. The frame is detachably fitted to outer sides of the main body. Ball rolling grooves 5 are provided in the main body. Return paths and inside grooves of a direction changing path are provided in the frame. An outside groove of the direction changing path are provided in each end cap. A paste-like filler is applied to a boundary portion between the main body and the frame and a boundary portion 10 between the frame and the end cap, and is allowed to cure.